

Knuckle joint!

A knuckle joint is used to joint two rods which are acted upon by tensile load.

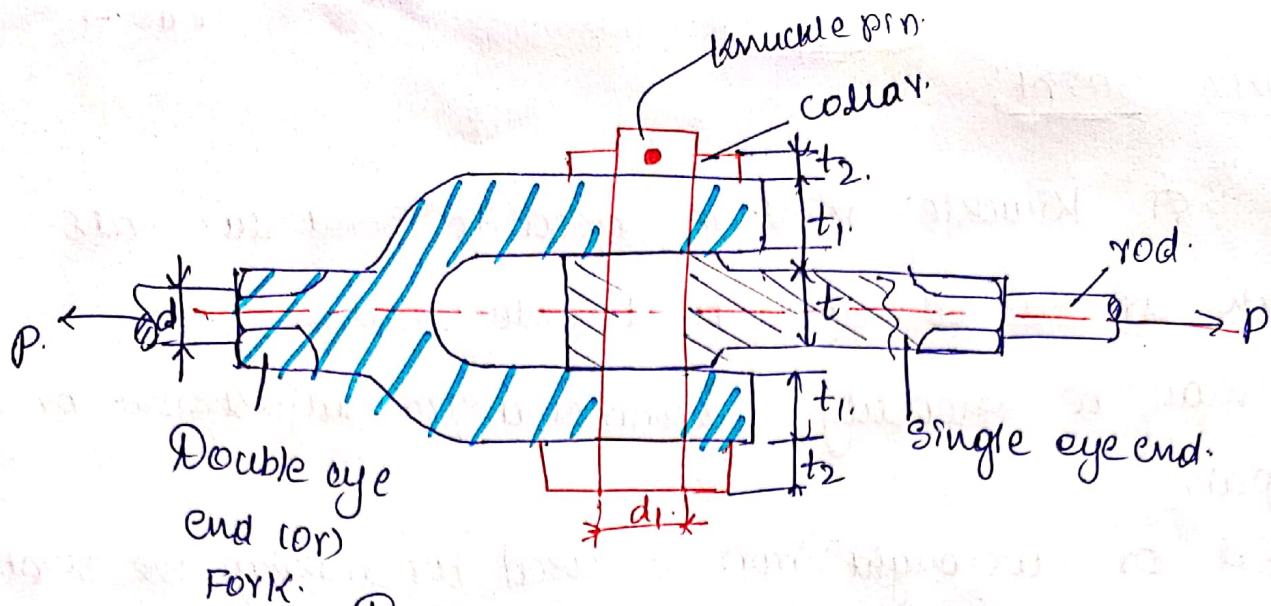
- It may be readily disconnected for adjustment or repair.
- Steel or wrought iron is used for making the joint.

Applications!

- Used in the links of cycle chains to connect different links
- Tie rod joint for rod towers.
- Tension link in bridge structure and lever.
- Pump rod joint
- Valve rod joint with eccentric rod.

Main parts of knuckle joint!

- single eye rod.
- Fork (or) Double eye rod.
- knuckle pin.
- knuckle pin collar
- split pin.



$P$  = tensile load acting on the rod.

$d$  = dia. of the rod.

$d_1$  = Dia. of pin.

$d_2$  = outer dia. of eye.

$t$  = thickness of single eye.

$t_1$  = thickness of fork.

$\sigma_t, \tau$  &  $\sigma_c$  = permissible tensile, shear & crushing stresses.

Dimensions of various parts of the knuckle joint.

from the nomenclature.

If  $d$  = dia. of the rod,

$$d_1 = d.$$

$$d_2 = 2d.$$

$d_2$  = outer dia. of eye.

Dia. of knuckle pin head & collar

$$d_3 = 1.5d.$$

Thickness of single eye (or) rod end.

$$t = 1.25d.$$

②  
Thickness of fork,  $t_1 = 0.75d$

" " Pin head,  $t_2 = 0.5d$

⇒ Design procedure of knuckle joint: (from the failures)

Step ①: Design of rod.

Step ②: Design of single eye-end.

(i) under tension

(ii) under shear failure

(iii) " crushing

Step ③: Design of fork.

(i) failure by tension

(ii) " under shear

(iii) " " crushing

Step ④: Design of knuckle pin.

(i) failure by shear

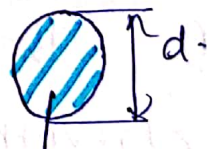
(ii) " " Bending

Step ①: Design of rod:

$$A = \frac{\pi}{4} d^2$$

Considering failure of rod under tension.

∴ Tensile strength of rod:



Resisting Area.

$$A = \frac{\pi}{4} d^2$$

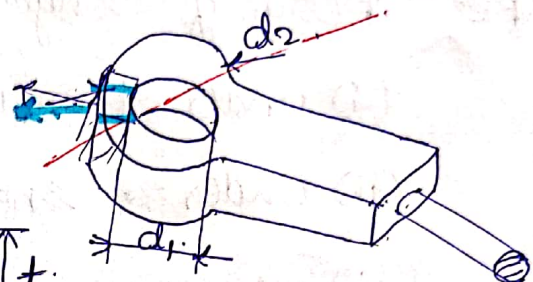
$$P = \sigma_t \times A$$

$$P = \frac{\pi}{4} d^2 \times \sigma_t$$

from this 'd' can be calculated.

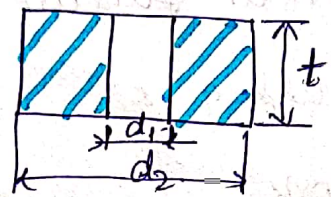
Step 2: Design of single eye end.

(i) Considering tensile failure:



Resisting Area,

$$A = (d_2 - d_1) t$$



Tensile strength of single eye end:

$$P = \sigma_t \times A$$

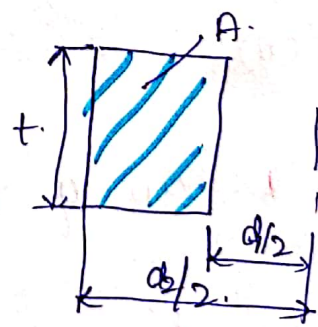
$$P = \sigma_t (d_2 - d_1) t$$

from this  $d_2$  (or)  $t$  we can calculate.

(ii) Considering shearing failure:

Resisting Area, (Double shear)

$$A = \frac{d_2 - d_1}{2} \times 2 \times t$$



$$A = (d_2 - d_1) t$$

Shear strength of one single eye end:

$$P = A \times \tau$$

$$P = (d_2 - d_1) t \times \tau$$

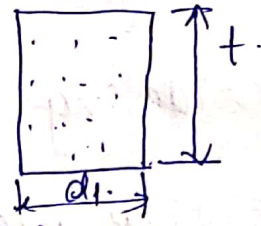
→ used for checking

(ii) Considering crushing failure!

Resisting Area (A) =  $d_1 \times t$

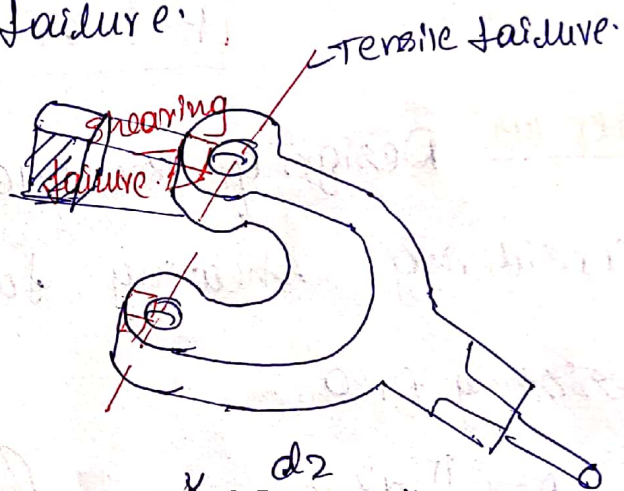
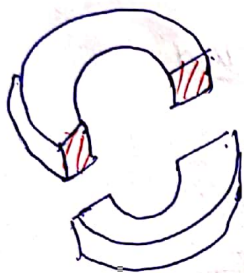
Crushing strength,  $P = A \times \sigma_c$

$$P = d_1 \times t \times \sigma_c \rightarrow \sigma_c \text{ is checked.}$$



Step 3: Design of fork (or) Double end end.

(i) considering tensile failure!



Resisting Area.

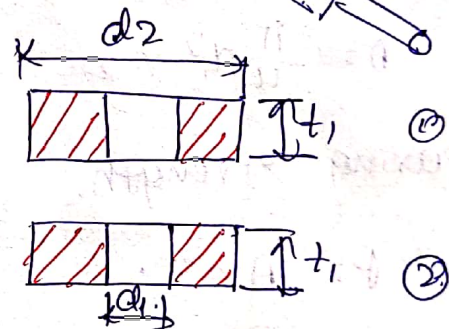
$$(A) = (d_2 - d_1) \times t_1 \times 2$$

tensile strength of fork.

$$P = A \times \sigma_t$$

$$P = (d_2 - d_1) \times t_1 \times 2 \times \sigma_t$$

$\sigma_t$  can be checked.

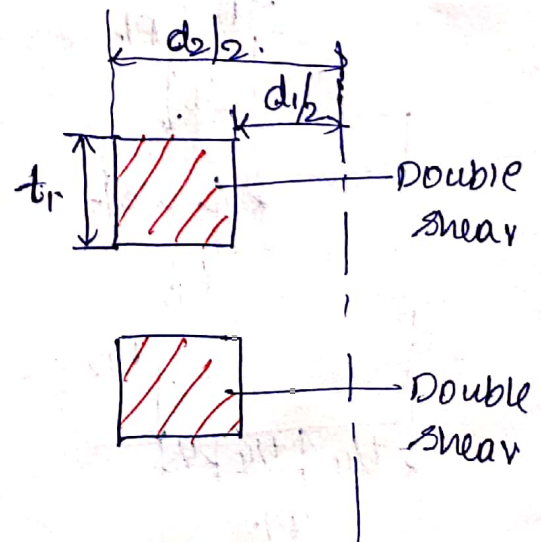


(ii) considering shear failure!

Resisting Area.

$$A = \frac{d_2 - d_1}{2} \times t_1 \times 2 \times 2$$

$$A = d_2 - d_1 \times 2t_1$$



Shearing strength,  $P = A \times \tau_c$ .

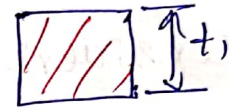
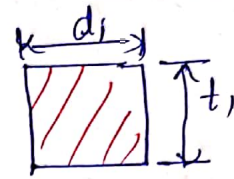
$$P = (d_2 - d_1) \times 2t_1 \times \tau_c$$

(iii) considering crushing failure:

Resisting Area  $A = d_1 \times t_1 \times 2$ .

Crushing strength,  $P = A \times \sigma_c$ .

$$P = d_1 \times 2t_1 \times \sigma_c$$



Step (iv): Design of knuckle pin.  $\rightarrow \sigma_c$  checked.

(i) considering shearing failure.

Resisting Area,

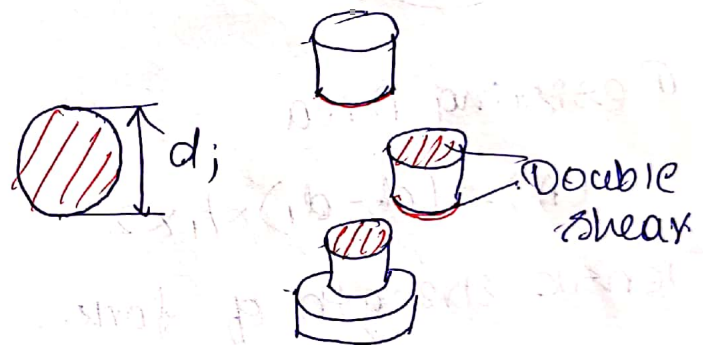
$$A = \frac{\pi}{4} d_1^2 \times 2$$

Shearing strength,

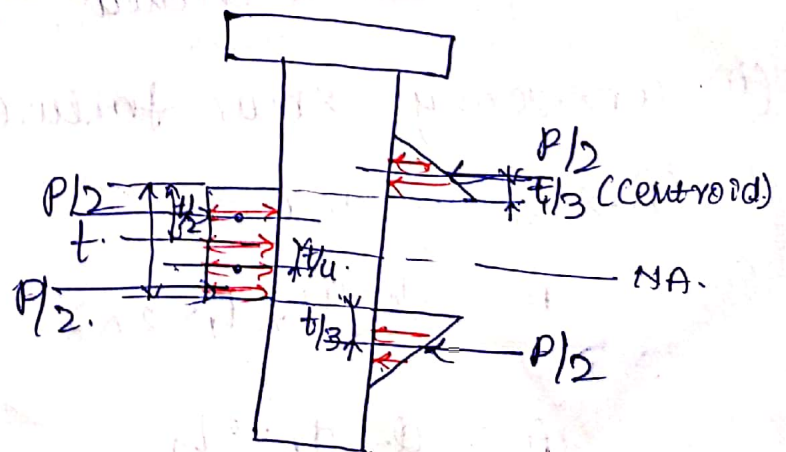
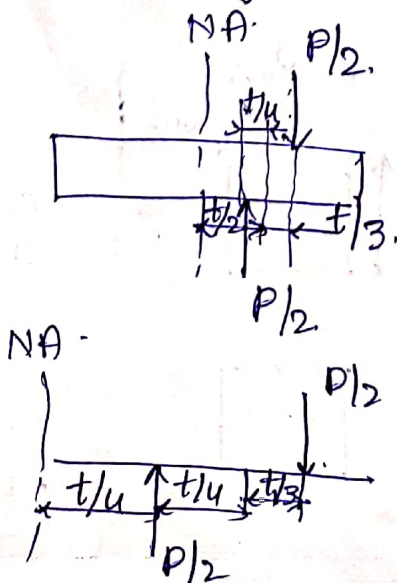
$$P = A \times \tau_c$$

$$P = \frac{\pi}{4} d_1^2 \times 2 \times \tau_c$$

$\rightarrow d_1$  is calculated.



(ii) considering Bending failure.



Taking moments about NA,

$$m = \frac{P}{2} \left( \frac{t}{3} + \frac{t}{2} \right) - \frac{P}{2} \times \frac{t}{4}$$

$$= \frac{P}{2} \left( \frac{t}{3} + \frac{t}{2} - \frac{t}{4} \right)$$

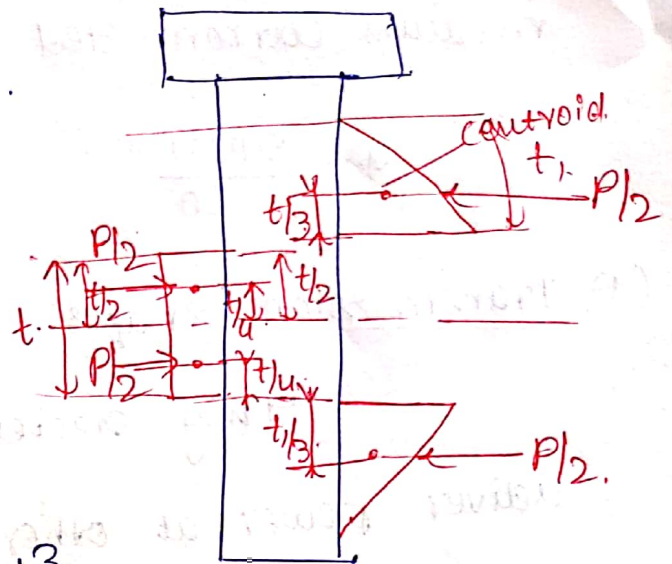
$$= \frac{P}{2} \left( \frac{t}{3} + \frac{2t-t}{4} \right)$$

$$M = \frac{P}{2} \left( \frac{t}{3} + \frac{t}{4} \right)$$

$$\sigma_b = \frac{M}{Z}, \quad Z = \frac{\pi}{32} d^3$$

$$\sigma_b = \frac{P/2 \left( \frac{t}{3} + \frac{t}{4} \right)}{\frac{\pi}{32} (d^3)}$$

$$\frac{t}{2} \Rightarrow \frac{t}{2} \times \frac{1}{2} = \frac{t}{4}$$



## ⇒ Design of shafts:

### Shafts:

Shaft is a rotating m/c element which either receives power, transmits power or both.

→ Shafts are of circular c/s.

→ Shafts may be solid or hollow depending upon the application.

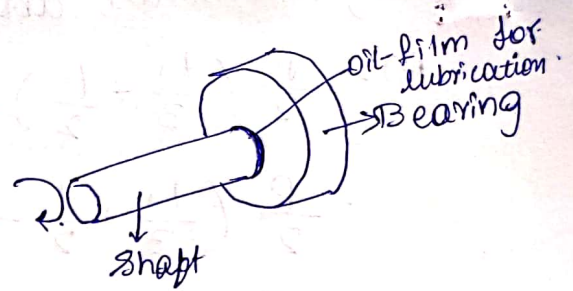
→ Shafts may be of two types

(i) Transmission shafts

(ii) m/c shafts

→ material is mostly steel (or)  
medium carbon steel

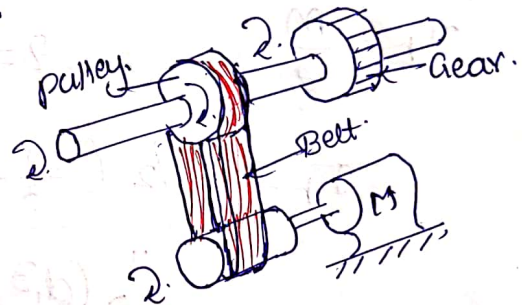
$$P = \frac{2\pi NT}{60}$$



### (i) Transmission shafts:

They receive power from one end & deliver power at other end.

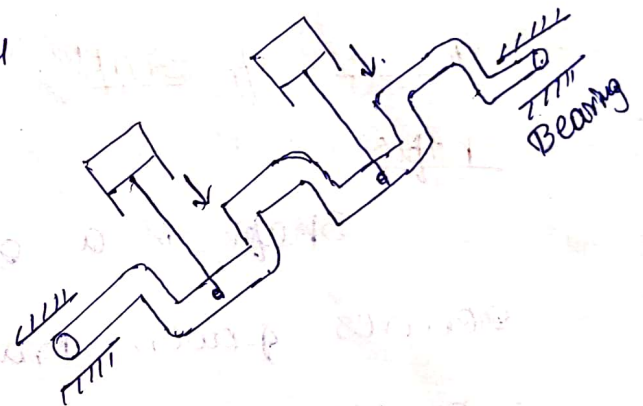
→ Transmission elements may  
pulleys, gears etc..



### (ii) Machine shafts:

They are an integral part of a m/c or also we can say that they are the main member in a m/c.

ex! Crank-shaft in I.C. Engines



### ⇒ Design of shaft:

→ Design of shaft is to calculate the correct size of the shaft. i.e. shaft dia (d)

→ This is determined by two criterias



① Strength criteria → Based on permissible stresses

② Rigidity criteria → Based on <sup>angular</sup> deformation  
↓  
Torsional.

→ Design of shafts Based on Strength Basis:

↳ Based on permissible stresses.

→ we know that shaft will be

subjected to axial loading, Bending loading and twisting moment also.

→ Axial loading → Axial stress =  $\frac{P}{A} = \frac{P}{\frac{\pi}{4}d^2} = \frac{4P}{\pi d^2}$

→ Bending moment → Bending stress,  $\sigma_b = \frac{M}{Z}$

→ Twisting " ⇒ shear stress,  $\tau = \frac{TR}{J}$

→ combination.

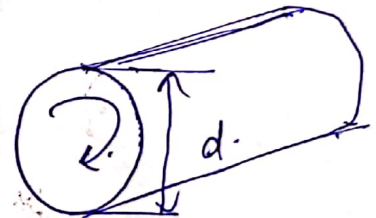
→ Design of the shaft on the basis of twisting moment only:

Torsion equation,

$$\frac{T}{J} = \frac{\tau}{r} = \frac{G\theta}{l}$$

T = Torque (or) twisting moment (or) torsion (N-m)

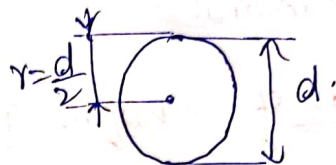
T = Tangential force × radius of shaft.



$J = \text{Polar moment of Inertia (mm}^4\text{)}$

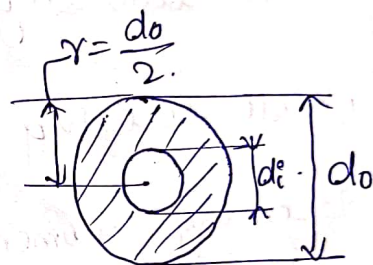
for solid shaft,

$$\begin{aligned} J &= I_{xx} + I_{yy} \\ &= \frac{\pi}{64} d^4 + \frac{\pi}{64} d^4 \\ &= 2 \times \frac{\pi}{64} d^4 \\ &= \frac{\pi}{32} d^4 \end{aligned}$$



for hollow shaft:

$$\begin{aligned} J &= \frac{\pi}{64} (d_o^4 - d_i^4) + \frac{\pi}{64} (d_o^4 - d_i^4) \\ &= 2 \times \frac{\pi}{64} (d_o^4 - d_i^4) \\ &= \frac{\pi}{32} (d_o^4 - d_i^4) \end{aligned}$$



$\tau = \text{Torsional shear stress N/mm}^2$

$r = \text{radius of the shaft (dis from C.A to outermost layer)}$

$$r = \frac{d}{2} \text{ (for solid shaft)}$$

$$r = \frac{d_o}{2} \text{ (for hollow shaft)}$$

$G = \text{Modulus of rigidity (MPa)} = G \Rightarrow \frac{\text{shear stress}}{\text{shear strain}}$

$\theta = \text{Angle of twist (radian)}$

$l = \text{length of the shaft (mm)}$

i) for solid shaft:

$$\frac{T}{J} = \frac{\tau}{r}$$

$$\tau = \frac{\tau \cdot J}{r}$$

$$T = \frac{\tau}{\frac{d}{2}} \times \frac{\pi}{32} d^4$$

$$T = \frac{\pi}{16} d^3 \tau$$

$$16T = \pi \cdot \tau \cdot d^3$$

$$T = \frac{\pi}{16} \cdot d^3 \cdot \tau$$

from this eqn. we can find the dia (d)

(ii) for hollow shaft:

$$\frac{T}{J} = \frac{\tau}{r}$$

$$T = \frac{\tau \cdot J}{r}$$

$$T = \frac{\tau \cdot \pi}{\frac{d_o}{2}} \frac{1}{32} (d_o^4 - d_i^4)$$

$$= \frac{2\tau}{d_o} \frac{\pi}{32} (d_o^4 - d_i^4)$$

$$T = \frac{\pi}{16} \tau \cdot \left[ \frac{d_o^4 - d_i^4}{d_o} \right]$$

$$= \frac{\pi}{16} \cdot \tau \cdot \frac{d_o^3}{d_o^3} \left( \frac{d_o^4 - d_i^4}{d_o} \right)$$

$$T = \frac{\pi}{16} \tau \cdot d_o^3 \left( \frac{d_o^4 - d_i^4}{d_o^4} \right)$$

$$= \frac{\pi}{16} \tau \cdot d_o^3 \left( \frac{d_o^4}{d_o^4} - \frac{d_i^4}{d_o^4} \right)$$

$$= \frac{\pi}{16} \tau \cdot d_o^3 \left( 1 - \left( \frac{d_i}{d_o} \right)^4 \right)$$

$$T = \frac{\pi}{16} \tau \cdot d_o^3 [1 - (k)^4]$$

$$\left[ \because k = \frac{d_i}{d_o} \right]$$

from this eqn we can find  $d_o$  &  $d_i$ .

Note!

(1) The hollow shafts are usually used in marine work. These hollow shafts are stronger than solid shafts.

→ when a hollow shaft is to be made equal in strength to a solid shaft, the twisting moment of both the shafts must be same.

$$\therefore T \Rightarrow \frac{\pi}{16} \tau \cdot d_o^3 [1 - (k)^4] = \frac{\pi}{16} \tau \cdot d^3$$

$$d_o^3 [1 - (k)^4] = d^3$$

(2) The twisting moment may be obtained by using the following relation.

$$\phi = \frac{2\pi NT}{60}$$

$$T = \frac{P \times 60}{2\pi N}$$

$T$  = Twisting moment (N-m)

$N$  = speed of the shaft (rpm)

(3) In case of belt drives, the twisting moment ( $T$ ) is,

$$T = (T_1 - T_2)R$$

$T_1$  &  $T_2$  = Tensions in tight side & slack side of the belt

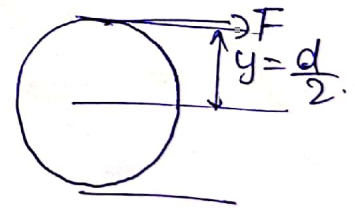
$R$  = Radius of the pulley

⇒ Design of the shaft on the basis of bending moment only!

→ Bending stress,  $\sigma_b = \frac{M}{Z}$  →  $M$  = max-Bending moment (N-m)  
 $Z$  = section modulus (mm<sup>3</sup>)

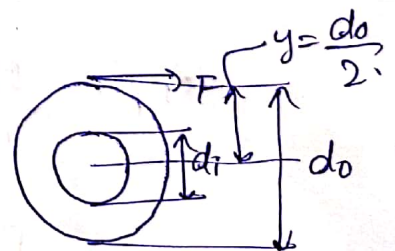
for solid shaft

$$Z = \frac{I}{y} = \frac{\frac{\pi}{64} d^4}{d/2} \Rightarrow \frac{\pi}{32} d^3$$



for hollow shaft

$$Z = \frac{I}{y} = \frac{\frac{\pi}{64} (d_o^4 - d_i^4)}{d_o/2} = \frac{\pi}{32} \frac{d_o^4 - d_i^4}{d_o}$$



(A) for solid shaft:

$$\sigma_b = \frac{M}{Z} \Rightarrow \frac{M}{\frac{\pi}{32} d^3} \Rightarrow \frac{32M}{\pi d^3}$$

$$\sigma_b = \frac{32M}{\pi d^3}$$

$M = \frac{\pi}{32} d^3 \sigma_b$  → from this eqn we can calculate  $d$ .

(B) for hollow shaft:

$$\sigma_b = \frac{M}{Z} = \frac{M}{\frac{\pi}{32} d_o^4 \left[ \frac{d_o^4 - d_i^4}{d_o^4} \right]}$$

$$Z = \frac{\pi}{32} \left[ \frac{d_o^4 - d_i^4}{d_o} \right] \Rightarrow \frac{\pi}{32} \frac{d_o^3}{d_o^3} \left[ \frac{d_o^4 - d_i^4}{d_o} \right]$$

$$\Rightarrow \frac{\pi}{32} d_o^3 \left[ \frac{d_o^4 - d_i^4}{d_o^4} \right]$$

$$\Rightarrow \frac{\pi}{32} d_o^3 \left[ \frac{d_o^4}{d_o^4} - \frac{d_i^4}{d_o^4} \right]$$

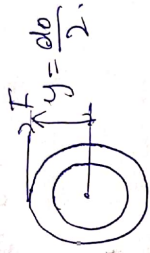
$$= \frac{\pi}{32} d_o^3 \left[ 1 - \left( \frac{d_i}{d_o} \right)^4 \right]$$

$$= \frac{\pi}{32} d_o^3 (1 - k^4)$$

$$\sigma_b = \frac{M}{Z} = \frac{M}{\frac{\pi}{32} d_o^3 (1 - k^4)}$$

$$M = \frac{\pi}{32} d_o^3 (1 - k^4) \cdot \sigma_b$$

→ from this we can find  $d_o$  &  $d_i$ .



$$k = \frac{d_i}{d_o}$$

⇒ Design of the shaft on the Basis of combined Bending moment and Twisting moment.

when the shaft is subjected to combined Bending and twisting, then the shaft must be designed on the basis of the two moments simultaneously.

→ various theories have been suggested to account for the elastic failure of the materials when they are subjected to various types of combined stresses. The theories are,

- 1) Maximum Shear stress theory.
- 2) " Principal " theory.

(i) Maximum shear stress theory.

We know that,

$$\tau = \frac{\pi}{16} \cdot \tau \cdot d^3$$

$$16\tau = \pi \cdot \tau \cdot d^3$$

$$\tau = \frac{16T}{\pi d^3} \rightarrow (P)$$

Also,

$$\sigma_b = \frac{32M}{\pi d^3} \rightarrow (Q)$$

According to maximum shear stress theory :

$$\sigma_{max} = \frac{1}{2} \sqrt{\sigma_1^2 + 4\tau^2} \quad \left[ \because \text{here } \sigma_2 = 0 \right]$$

$$\sigma_1 = \sigma_b$$

$$\sigma_{max} = \frac{1}{2} \sqrt{\sigma_b^2 + 4\tau^2}$$

$$= \frac{1}{2} \sqrt{\left(\frac{32M}{\pi d^3}\right)^2 + 4\left(\frac{16T}{\pi d^3}\right)^2}$$

$$= \sqrt{\frac{1}{4} \left(\frac{32M}{\pi d^3}\right)^2 + \frac{1}{4} \cdot 4 \cdot \left(\frac{16T}{\pi d^3}\right)^2}$$

$$= \sqrt{\frac{1}{4} \times \left(\frac{32 \times 16M}{\pi d^3}\right)^2 + \left(\frac{16T}{\pi d^3}\right)^2}$$

$$= \sqrt{\left(\frac{16M}{\pi d^3}\right)^2 + \left(\frac{16T}{\pi d^3}\right)^2}$$

$$= \sqrt{\left(\frac{16}{\pi d^3}\right)^2 [M^2 + T^2]}$$

$$\sigma_{max} = \frac{16}{\pi d^3} \sqrt{M^2 + T^2}$$

$$\frac{\pi}{16} d^3 \sigma_{max} = \sqrt{M^2 + T^2}$$

$$\frac{\pi}{16} \cdot d^3 \cdot \sigma_{max} = T_e$$

$T_e$  = Equivalent twisting moment in N-m.



(2) Maximum normal stress theory!

$$\text{we know that, } \tau = \frac{16T}{\pi d^3}, \sigma_b = \frac{32M}{\pi d^3}$$

$$(\sigma_b)_{\max} = \frac{1}{2} \sigma_b + \frac{1}{2} \sqrt{(\sigma_b)^2 + 4\tau^2} \quad \text{here } \sigma_2 = 0$$

$$\sigma_1 = \sigma_b$$

$$(\sigma_b)_{\max} = \frac{1}{2} \frac{32M}{\pi d^3} + \frac{1}{2} \sqrt{\left(\frac{32M}{\pi d^3}\right)^2 + 4\left(\frac{16T}{\pi d^3}\right)^2}$$

$$= \frac{1}{2} \frac{32M}{\pi d^3} + \frac{1}{2} \sqrt{\left(\frac{32M}{\pi d^3}\right)^2 + \left(\frac{2 \times 16T}{\pi d^3}\right)^2}$$

$$= \frac{1}{2} \cdot \frac{32M}{\pi d^3} + \frac{1}{2} \cdot \frac{32}{\pi d^3} \sqrt{M^2 + T^2}$$

$$= \frac{32}{\pi d^3} \left[ \frac{1}{2} M + \sqrt{M^2 + T^2} \right]$$

$$= \frac{32}{\pi d^3} \left[ \frac{1}{2} (M + \sqrt{M^2 + T^2}) \right]$$

$$(\sigma_b)_{\max} = \frac{32}{\pi d^3} [Me]$$

$$\frac{\pi}{32} d^3 (\sigma_b)_{\max} = Me$$

$$Me = \frac{\pi}{32} d^3 (\sigma_b)_{\max}$$

$Me$  = equivalent Bending moment in N-m.

→ for hollow shafts,  $\tau_e = \sqrt{M^2 + T^2} = \frac{\pi}{16} \tau_e (d_o)^3 (1-k^4)$

$$Me = \frac{1}{2} (M + \sqrt{M^2 + T^2}) = \frac{\pi}{32} \tau_e (d_o)^3 (1-k^4)$$



$$T_c = \frac{\pi}{16} \cdot d^3 \cdot \tau_{max}$$

$$M_e = \frac{\pi}{32} \cdot d^3 \cdot (\sigma_b)_{max}$$

Q) A shaft made up of mild-steel is required to transmit 100 kW at 300 rpm. The supported length of the shaft is 3 m. It carries two pulleys each weighing 1500 N supported at a distance of 1 m from the ends respectively. Assuming safe value of stress as 60 MPa, determine the dia. of the shaft.

sg! Given data:

$$P = 100 \text{ kW} = 100 \times 10^3 \text{ W}$$

$$N = 300 \text{ rpm}$$

$$W = 1500 \text{ N}$$

$$\text{Safe stress} = 60 \text{ MPa}$$

$$d = ?$$

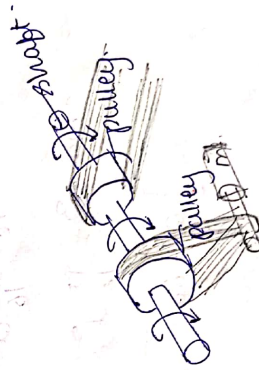
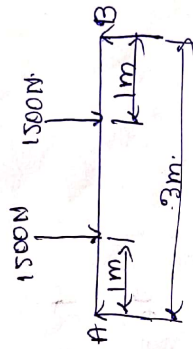
Type = solid shaft.

The given shaft is subjected to both twisting & Bending.

∴ The shaft will be designed based on TM & BM.

$$P = \frac{2\pi NT}{60}$$

$$T = \frac{P \times 60}{2\pi N} = \frac{100 \times 10^3 \times 60}{2\pi \times 300} = 3183 \text{ N-m} = 3183 \times 10^3 \text{ N-mm}$$



So, it is a simply supported beam.

$$R_A + R_B = 3000 \text{ N}$$

$$M_A = 0,$$

$$R_B \times 3 = 1500 \times 2 + 1500 \times 1$$

$$3R_B = 3000 + 1500$$

$$R_B = \frac{4500}{3} = 1500$$

$$\therefore R_A + R_B = 3000 \text{ when}$$

$$R_A = 1500 \text{ N}$$

$$R_B = 1500 \text{ N}$$

Equivalent Twisting moment,

$$T_e = \sqrt{T^2 + M^2}$$

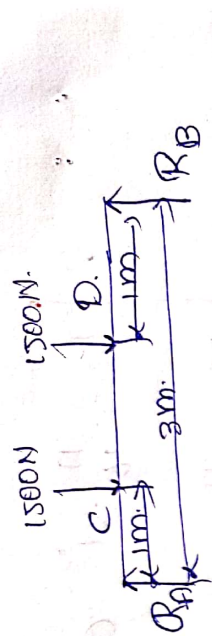
$$T_e = \sqrt{(3183)^2 + (1500)^2}$$

$$T_e = 3519 \text{ N-m} \Rightarrow 3519 \times 10^3 \text{ N-mm}$$

$$T_e = \frac{\pi}{16} d^3 \tau \Rightarrow$$

$$3519 \times 10^3 = \frac{\pi}{16} d^3 \times 60$$

$$d = 66.8 \approx 70 \text{ mm}$$



B.M at 'e' - BCT Beam is symmetric

$$M_c = 1500 \times 1$$

$$= 1500 \text{ N-m} = 1500 \times 10^3 \text{ N-mm}$$

(Q) A shaft is supported by two bearings placed 1m apart. A 600mm diameter pulley is mounted at a distance of 300mm to the right of left hand bearing and this drives a pulley directly below it with the help of belt having max tension of 2.25 kN. Another pulley 400mm dia. is placed 200mm to the left of right hand bearing and is driven with the help of electric motor and belt, which is placed horizontally to the right. The angle of contact for both the pulleys is  $180^\circ$  and  $\mu = 0.24$ . Determine the suitable diameter for a solid shaft, allowing working stress of 63 MPa in tension and 42 MPa in shear for the material of shaft. Assume that the torque on one pulley is equal to that on the other pulley.

Sol: let  $T_1$  = Tension in tight side of belt on pulley C.

$$T_1 = 2250 \text{ N}$$

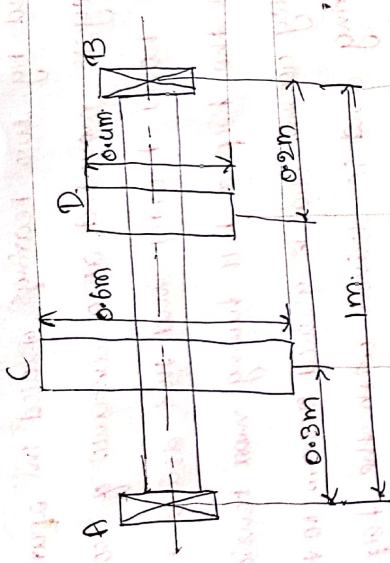
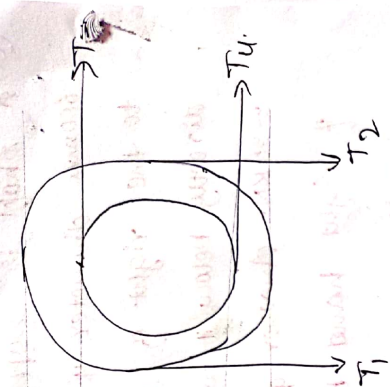
$$T_2 = \text{Tension in slack side}$$

Angle of contact of belts on both the pulleys,  $\theta = 180^\circ$

Coefficient of friction  $\mu = 0.24$

Allowable working stress in tension,  $\sigma_t = 63 \text{ MPa} = 63 \text{ N/mm}^2$

" " in shear,  $\tau = 42 \text{ MPa} = 42 \text{ N/mm}^2$



here,

$$T_1 = 2250 \text{ N}$$

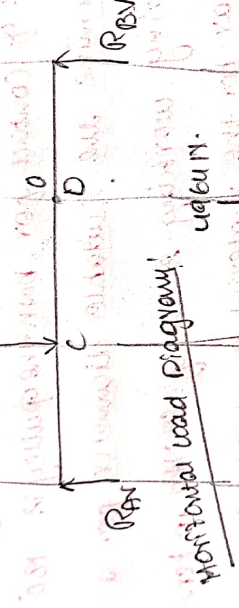
$$\frac{T_1}{T_2} = 0.40$$

$$\frac{2250}{T_2} = 0.24 \times \pi$$

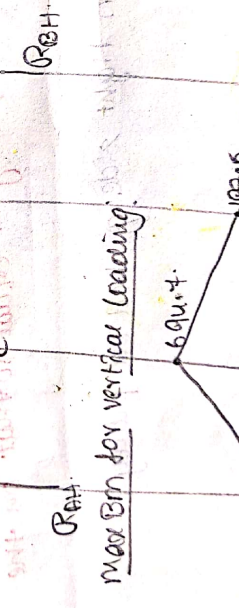
$$T_2 = 1058 \text{ N}$$

$$\left[ \begin{aligned} \phi &= \frac{\pi \times 100}{100 \times 100} \\ &= 1.57 \text{ rad} \end{aligned} \right]$$

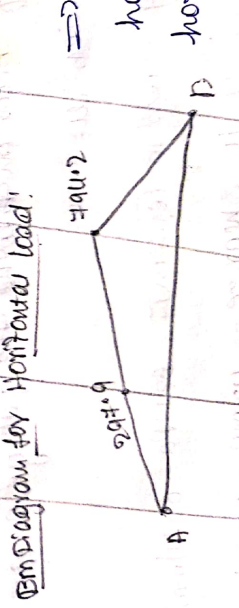
vertical load



Horizontal load Diagram



max Bm for vertical loading



BMD Diagram for Horizontal load



$\Rightarrow$  To find horizontal loads:-  
horizontal load at C = 0  
horizontal load at D =  $T_3 + T_4$

$$\frac{T_3}{T_4} = 0.40$$

$$\frac{T_3}{T_4} = 0.24 \times \pi \Rightarrow \frac{T_3}{T_4} = 0.24 \times 1.57 \Rightarrow 0.3768$$

But Torque (T) on pulley C & D are same.

$$\therefore T \Rightarrow (T_1 - T_2) R_C = (T_3 - T_4) R_D$$

$$T = (T_1 - T_2) R_C$$

$$= (2250 - 1058) \times 0.3$$

$$T = 357.6 \text{ N-m}$$

$$T = (T_3 - T_4) \times R_D$$

$$357.6 = (T_3 - T_4) \times 0.2$$

$$T_3 - T_4 = 1788 \text{ N} \rightarrow \textcircled{2} \Rightarrow T_3 = 1788 + T_4$$

solve eqn ① & ②

$$\frac{T_3}{T_4} = 2.125$$

$$\frac{1788 + T_4}{T_4} = 2.125$$

$$T_3 = 3376 \text{ N}, T_4 = 1588 \text{ N}$$

$\therefore$  horizontal load acting on the shaft at D

$$D = T_3 + T_4$$

$$= 3376 + 1588$$

$$= 4964 \text{ N}$$

find the max. Bending moment for vertical loading.

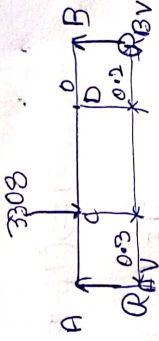
$\rightarrow$  from vertical loading diagram,

$$R_{AV} + R_{BV} = 3308 \text{ N}$$

→ Taking moments about 'A'

$$\Sigma M_A = 0,$$

$$R_{BV} \times 1 = 3308 \times 0.3 = 0$$



$$R_{BV} = 3308 \times 0.3$$

$$R_{BV} = 992.4 \text{ N}$$

$$R_{AV} = 3308 - R_{BV}$$

$$= 3308 - 992.4$$

$$R_{AV} = 2315.6 \text{ N}$$

→ Now find the max Bending moment, (Let it is simply supported beam)

$$BM_{@B} = 0$$

$$BM_{@D} = R_{BV} \times 0.2$$

$$= 992.4 \times 0.2 = 198.48 = 198.5 \text{ N-m}$$

$$BM_{@C} = R_{BV} \times 0.7 = 992.4 \times 0.7 = 694.7 \text{ N-m}$$

$$BM_{@A} = 0$$

⇒ find the max. B.M for horizontal loading,

$$R_{AH} + R_{BH} = 4964 \text{ N}$$

taking moments about 'A'

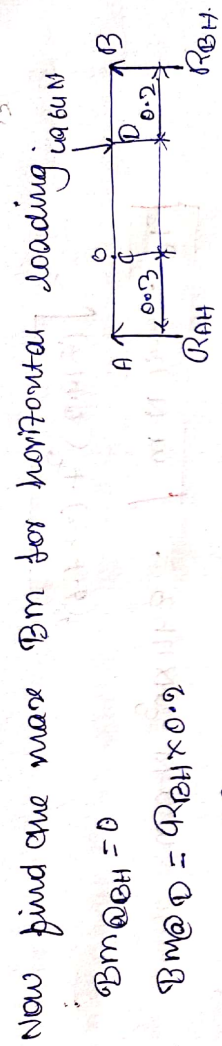
$$R_{BH} \times 1 = 4964 \times 0.8$$

$$R_{BH} = 3971 \text{ N}$$

$$R_{AH} = 4964 - R_{BH}$$

$$R_{AH} = 4964 - 3971 = 993 \text{ N}$$





$$BM@A = 0$$

$$BM@D = R_{BH} \times 0.2 = 3971 \times 0.2 = 794.2 \text{ N-m}$$

$$BM@C = R_{BH} \times 0.7 - 3971 \times 0.5$$

$$= 3971 \times 0.7 - 3971 \times 0.5$$

$$= 297.9 \text{ N-m}$$

$$BM@B = 0$$

→ Resultant BM at C

$$M_c = \sqrt{(BM_{CV})^2 + (BM_{CH})^2}$$

$$= \sqrt{(694.2)^2 + (297.9)^2}$$

$$= 756 \text{ N-m}$$

Resultant BM at D

$$M_D = \sqrt{(BM_{DV})^2 + (BM_{DH})^2}$$

$$= \sqrt{(198.5)^2 + (794.2)^2}$$

$$= 819.2 \text{ N-m}$$

∴ Bending moment is maximum at 'D'.

$$\text{Max. BM, } m = 819.2 \text{ N-m.}$$

$$\text{Torque } T = 357.6 \text{ N-m.}$$

∴ equivalent twisting moment

$$T_e = \sqrt{M^2 + T^2}$$

$$= \sqrt{(819.2)^2 + (357.6)^2}$$

$$T_e = 894 \text{ N-m} = 894 \times 10^3 \text{ N-mm}$$

we have,

$$T_e = \frac{\pi}{16} \tau_e \times d^3$$

$$894 \times 10^3 = \frac{\pi}{16} \times \tau_e \times d^3$$

$$d = 47.6 \text{ mm}$$

→ equivalent Bending moment,

$$M_e = \frac{1}{2} (M + \sqrt{M^2 + T_e^2})$$

$$= \frac{1}{2} (M + T_e)$$

$$= \frac{1}{2} (819.2 + 894)$$

$$= 856.6 \text{ N-m}$$

$$M_e = 856.6 \times 10^3 \text{ N-mm}$$

we have,

$$M_e = \frac{\pi}{32} \times \sigma_b \times d^3$$

$$856.6 \times 10^3 = \frac{\pi}{32} \times \sigma_b \times d^3$$

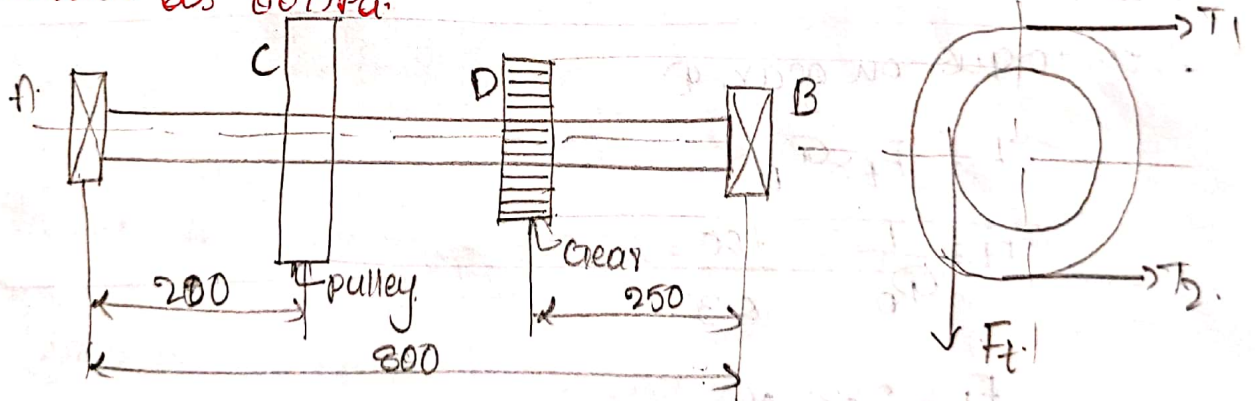
$$d = 51.7 \text{ mm}$$

∴ Taking larger 'd' of two values.

i.e.  $d = 51.7 \text{ mm} \approx 55 \text{ mm}$

$$d = 55 \text{ mm}$$

Q. Determine the diameter of solid shaft for the following case. One shaft is supported in bearings which are at 800mm apart. A pulley of 700mm dia. is placed 200mm right of the left hand bearing 'A' and a gear of 600mm pitch diameter is placed at a distance of 250mm towards left of right hand bearing B. One gear is of  $20^\circ$  straight tooth spur gear. One gear is driven by downward tangential force while the pulley drives a horizontal belt having  $180^\circ$  angle of wrap. One pulley also serves as a flywheel and weighs 2000N. One max. belt tension is 3000N. and the tension ratio is 3:1. Assume that torque is same on pulley and gear. Take allowable shear stress for the shaft material as 40MPa and allowable stress in tension as 60MPa.



Sol: Given:

Let max. tension in the belt,  $T_1 = 3000\text{ N}$ .

min. " " " " ,  $T_2$ .

Ratio of belt tensions,  $\frac{T_1}{T_2} = \frac{3}{1}$

$$T_2 = 1000\text{ N.}$$

Diameter of the pulley,  $C = 700\text{ mm}$ ,  $R_C = 350\text{ mm} = 0.35\text{ m}$

" " " "  $D = 600\text{ mm}$ ,  $R_D = 300\text{ mm} = 0.3\text{ m}$ .

Pressure angle for gear,

$$\phi = 20^\circ$$

Angle of wrap of the belt,  $\theta = 180^\circ$

Weight of the pulley,  $W = 2000 \text{ N}$

$$\sigma = 60 \text{ MPa} = 60 \text{ N/mm}^2$$

$$\sigma_e = 40 \text{ MPa} = 40 \text{ N/mm}^2$$

→ Torque acting on pulley C,

$$T = (T_1 - T_2) \times R_c$$

$$= (3000 - 1000) \times 0.35$$

$$T = 700 \text{ N-m}$$

It is given that torque acting on one pulley and gear is same.

∴ So, torque on gear, D.

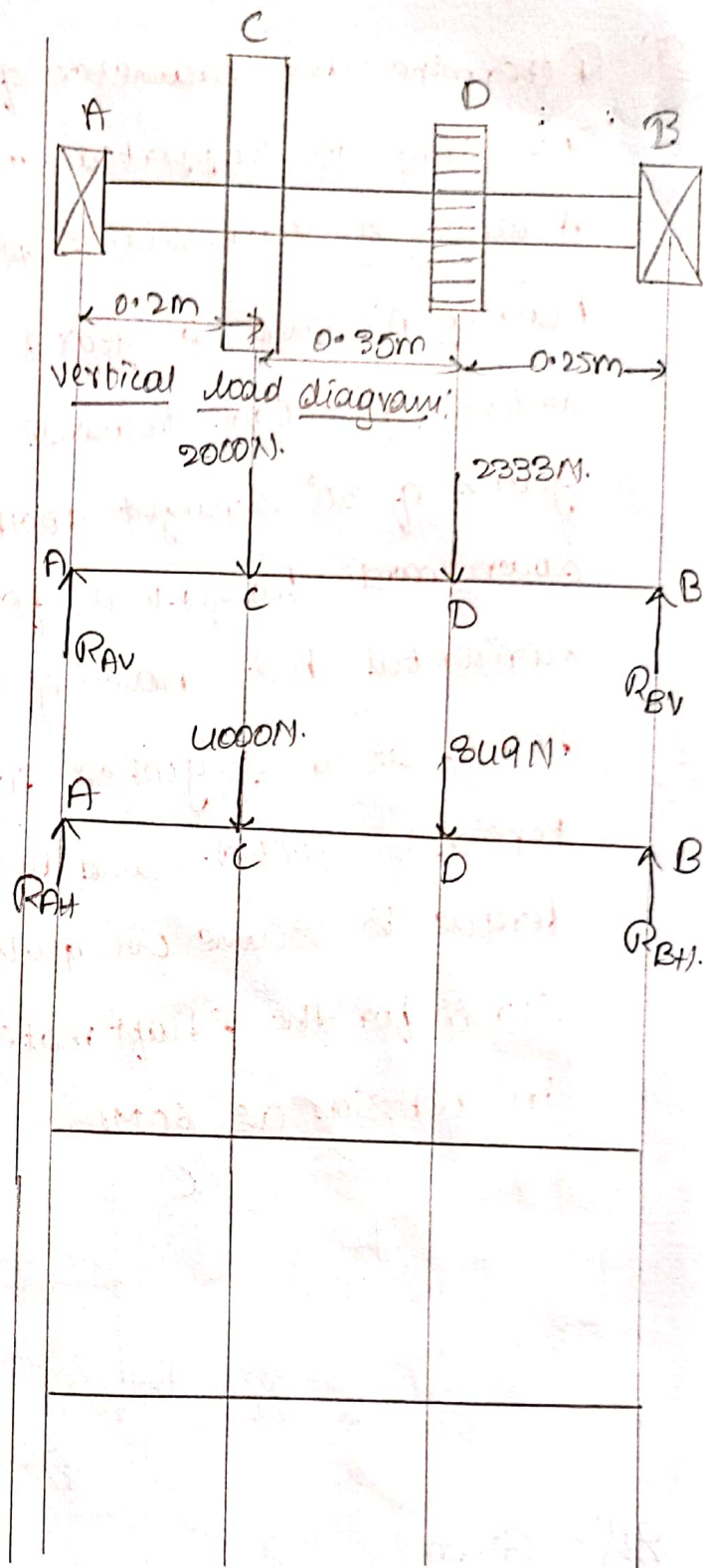
$$T = F_t \times R_D$$

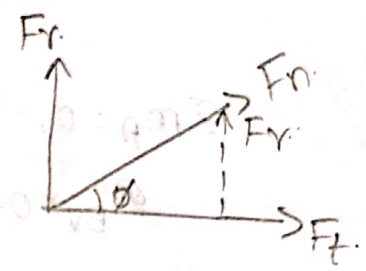
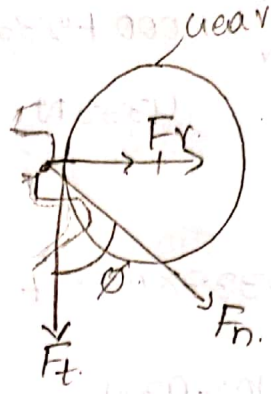
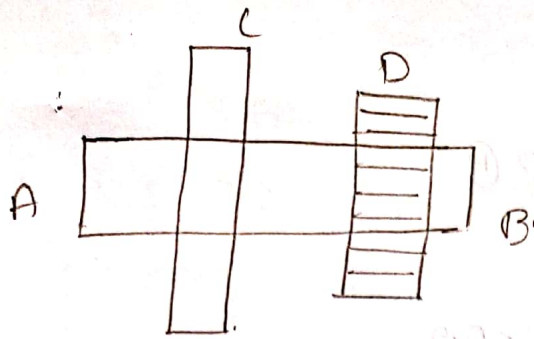
$$F_t = \frac{T}{R_D} = \frac{700}{0.3}$$

$$F_t = 2333 \text{ N}$$

$F_t$  will be the vertical load on shaft at 'D'

∴ vertical load on shaft at D = 2333 N.





∴ from the diagram,

horizontal load on shaft at D will be 'Fr'.

$$Fr = Fn \sin \phi$$

$$\left( \because \sin \phi = \frac{Fr}{Fn} \right)$$

To find Fn,

$$\cos \phi = \frac{Ft}{Fn}$$

$$Fn = \frac{Ft}{\cos \phi} = \frac{2333}{\cos(20^\circ)} = 2482.72$$

$$Fn = 2483 \text{ N}$$

$$Fr = Fn \sin \phi$$

$$Fr = 2483 \times \sin 20^\circ = 849 \text{ N}$$

∴ horizontal load on shaft at 'D', = Fr = 849 N.

⇒ vertical load on one shaft 'c' = weight of the pulley = 2000 N.

$$\begin{aligned} \text{horizontal load on one shaft 'c'} &= T_1 + T_2 \\ &= 3000 + 1000 \\ &= 4000 \text{ N} \end{aligned}$$

To find the vertical bending moments:  
from vertical loading diagram,

$$R_{AV} + R_{BV} = 2000 + 2333$$

$$= 4333 \text{ N} \quad \rightarrow \textcircled{1}$$

$$\Sigma m_A = 0,$$

$$R_{BV} \times 0.8 = 2333 \times 0.55 + 2000 \times 0.2$$

$$R_{BV} = 2103.93 \text{ N}$$

$$\text{from eqn } \textcircled{1}, R_{AV} = 4333 - R_{BV}$$

$$= 4333 - 2104$$

$$R_{AV} = 2229 \text{ N}$$

Now!

$$Bm_{BV} = 0$$

$$Bm_{@D} = R_{BV} \times 0.25 = 2104 \times 0.25 = 526 \text{ N-m}$$

$$Bm_{@C} = R_{BV} \times 0.6 - 2333 \times 0.35 = 2104 \times 0.6 - 2333 \times 0.35$$

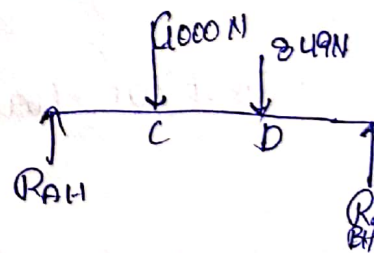
$$= 445.8 \text{ N-m}$$

$$Bm_{@AV} = 0$$

To find the horizontal Bending moment,  
from horizontal loading diagram

$$R_{AH} + R_{BH} = 4000 + 849$$

$$= 4849 \text{ N} \quad \rightarrow \textcircled{2}$$



$$\Sigma m_A = 0.$$

$$R_{BH} \times 0.8 = 849 \times 0.55 + 4000 \times 0.2$$

$$R_{BH} = 1583.68 \approx 1584 \text{ N}$$

$$\text{from eqn } \textcircled{2}, R_{AH} = 4849 - R_{BH}$$

$$= 4849 - 1584$$

$$R_{AH} = 3265 \text{ N}$$

Now,

$$BM@BH = 0$$

$$BM@DH = R_{BH} \times 0.25 = 1584 \times 0.25 = 396 \text{ N-m.}$$

$$BM@CH = R_{AH} \times 0.2 = 3265 \times 0.2 = 653 \text{ N-m.}$$

$$BM@AH = 0$$

→ Resultant Bending moment at 'D'

$$M_D = \sqrt{(BM_{DV})^2 + (BM_{DH})^2}$$

$$= \sqrt{(526)^2 + (396)^2}$$

$$= \sqrt{433492}$$

$$M_D = 658.4 \text{ N-m}$$

Resultant BM @ 'C'

$$M_C = \sqrt{(BM_{CV})^2 + (BM_{CH})^2}$$

$$= \sqrt{(445.8)^2 + (653)^2}$$

$$M_C = 790.66 \text{ N-m}$$

∴ Resultant BM at 'C' is more than 'D'.

So, max. Bending moment on the shaft

= Resultant BM at 'C'

$$M = M_C = 790.66 \text{ N-m.}$$

$$M = 790.66 \times 10^3 \text{ N-mm}$$

Torque on shaft  $T = 700 \text{ N-m}$

$$T = 700 \times 10^3 \text{ N-mm}$$

Equivalent twisting moment.

$$\tau_e = \sqrt{M^2 + T^2}$$
$$= \sqrt{(790.66)^2 + (700)^2}$$

$$\tau_e = 1056 \text{ N-m.}$$

$$\tau_e = 1056 \times 10^3 \text{ N-mm}$$

we have,

$$\tau_e = \frac{\pi}{16} \times \tau \times d^3$$

$$1056 \times 10^3 = \frac{\pi}{16} \times \tau \times d^3$$

$$d = 51.23 \text{ mm}$$

Equivalent Bending moment,

$$M_e = \frac{1}{2} (M + \sqrt{T^2 + M^2})$$

$$= \frac{1}{2} (M + \tau_e)$$

$$= \frac{1}{2} (790.66 + 1056)$$

$$= 923.33 \text{ N-m}$$

$$M_e = 923.33 \times 10^3 \text{ N-mm.}$$

we have,

$$M_e = \frac{\pi}{32} \times \sigma \times d^3$$

$$923.33 \times 10^3 = \frac{\pi}{32} \times \sigma \times d^3$$

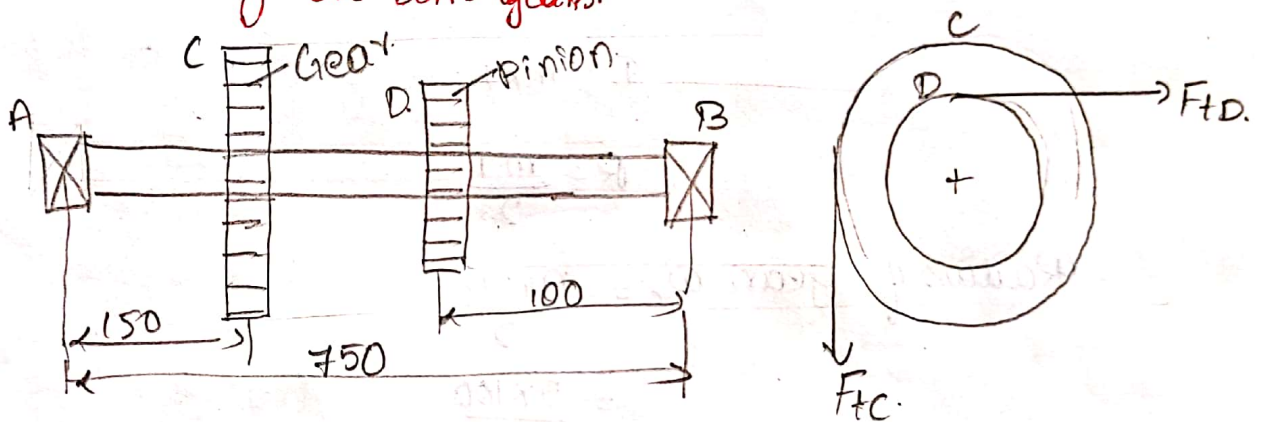
$$d = 53.91 \text{ mm.}$$

taking larger value of two,  $d = 53.91 \text{ mm}$

$$\therefore d = 55 \text{ mm.}$$



17  
 6. Determine the dia. of solid shaft for the following case. The shaft is transmitting 15 kW power at 200 rpm. It is supported on two bearings 750 mm apart and has two gears keyed to it. As shown in fig. one pinion having 30 teeth of 5 mm module delivers power horizontally. One gear having 100 teeth of 5 mm module receives power in vertical direction. Take allowable stress in tension as 80 MPa and in shear as 50 MPa. Assume same torque is acting on both gears.



Sol: Given data:

Power,  $P = 15 \text{ kW} = 15 \times 10^3 \text{ W}$

speed of shaft,  $N = 200 \text{ rpm}$

no. of teeth on pinion D,  $T_D = 30$

module of pinion,  $m_D = 5 \text{ mm}$

no. of teeth on gear, C :  $T_C = 100$

module of gear C =  $m_C = 5 \text{ mm}$

Allowable stress in tension,  $\sigma_t = 80 \text{ MPa}$

$= 80 \text{ N/mm}^2$

in shear,  $\tau = 50 \text{ MPa}$

$= 50 \text{ N/mm}^2$

Torque transmitted by the shaft,

$$P = \frac{2\pi NT}{60}, \quad T = \frac{60P}{2\pi N}$$

$$= \frac{15 \times 10^3 \times 60}{2\pi \times 200}$$

$$T = 716 \text{ N-m}$$

$$T = 716 \times 10^3 \text{ N-mm.}$$

from gears, module,  $m = \frac{D}{T}$

$$D = m \times T$$

$$R = \frac{m \cdot T}{2}$$

$\therefore$  Radius of gear,  $R_c = \frac{m_c \cdot T_c}{2}$

$$= \frac{5 \times 100}{2}$$

$$R_c = 250 \text{ mm.}$$

Radius of pinion,  $R_D = \frac{m_D T_D}{2}$

$$= \frac{5 \times 80}{2}$$

$$R_D = 75 \text{ mm}$$

Tangential force acting on the gear, C:

$$T = F_{tc} \times R_c$$

$$F_{tc} = \frac{T}{R_c}$$

$$= \frac{716 \times 10^3}{250}$$

$$F_{tc} = 2870 \text{ N.}$$



This tangential force will be the vertical load on the shaft at 'C'.

∴ Vertical load acting on the shaft at C = 2870 N.

There is no horizontal load (force) on gear.

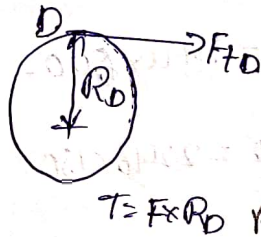
∴ Horizontal load acting on the shaft at C = 0

→ Tangential force acting on the gear, D

$$F_{tD} = \frac{T}{R_D}$$

$$= \frac{716 \times 10^3}{75}$$

$$F_{tD} = 9550 \text{ N.}$$



→ This tangential load will be the horizontal load acting on shaft at D.

∴ horizontal load acting on shaft at D = 9550 N.

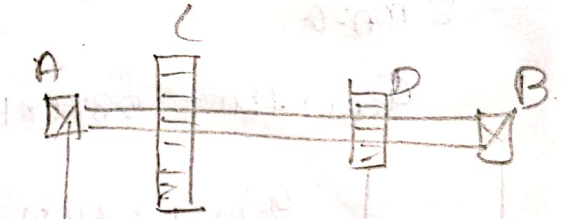
vertical load on shaft D = 0.

→ find the Bending moments.

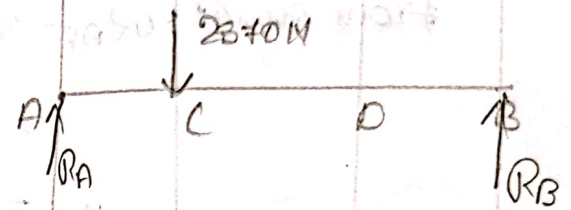
To find the vertical Bending moments:

from the vertical loading diagram.

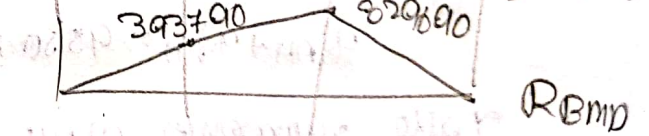
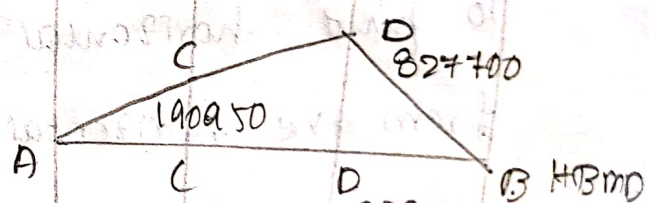
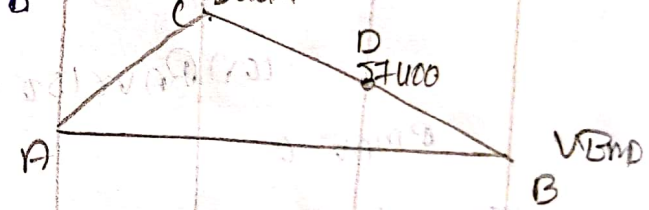
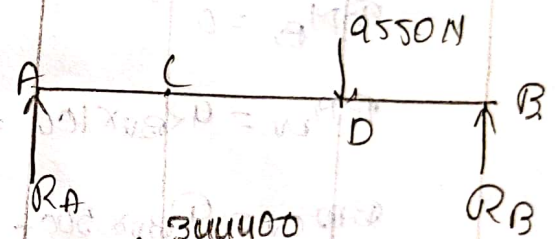
$$R_{AV} + R_{BV} = 2870 \text{ N} \rightarrow B$$



vertical load diagram.



horizontal load diagram.



Take moments about point A = 0

$$\sum M_A = 0$$

$$R_{BV} \times 750 = 2870 \times 150$$

$$R_{BV} = 574 \text{ N}$$

from eqn (1),  $R_{AV} = 2870 - R_{BV}$

$$= 2870 - 574$$

$$R_{AV} = 2296 \text{ N}$$

Now,

$$M_{BV} = 0$$

$$M_{DV} = R_{BV} \times 100 = 574 \times 100 = 57400 \text{ N-mm}$$

$$M_{CV} = R_{BV} \times 500 = 574 \times 500 = 287000 \text{ N-mm}$$

$$(or) R_{AV} \times 150 = 2296 \times 150 = 344400 \text{ N-mm}$$

$$M_{AV} = 0$$

→ To find horizontal Bending moments

from the horizontal loading diagram.

$$R_{AH} + R_{BH} = 9550 \text{ N} \rightarrow (2)$$

Take moments about point A = 0

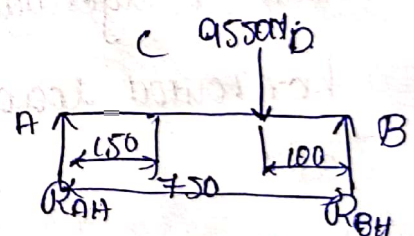
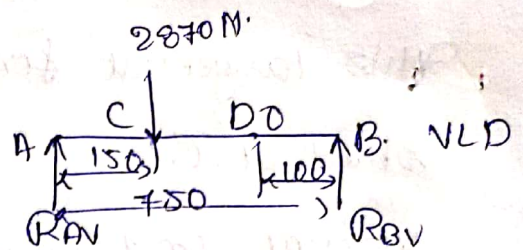
$$R_{BH} \times 750 = 9550 \times 650$$

$$R_{BH} = 8277 \text{ N}$$

from eqn (2)  $R_{AH} = 9550 - R_{BH}$

$$= 9550 - 8277$$

$$R_{AH} = 1273 \text{ N}$$



Now,

$$BM_{@BH} = 0.$$

$$BM_{@DH} = R_{BH} \times 100 = 8277 \times 100 = 827700 \text{ N-mm}$$

$$BM_{@CH} = R_{AH} \times 150 = 1273 \times 150 = 190950 \text{ N-mm}$$

$$BM_{AH} = 0$$

Resultant Bending moment at 'D':

$$M_D = \sqrt{(BM_{DV})^2 + (BM_{DH})^2}$$
$$= \sqrt{(57400)^2 + (827700)^2}$$

$$M_D = 829690 \text{ N-mm}$$

Resultant BM at 'C'

$$M_C = \sqrt{(BM_{CV})^2 + (BM_{CH})^2}$$
$$= \sqrt{(344400)^2 + (190950)^2}$$

$$M_C = 393790 \text{ N-mm}$$

$\therefore$  max BM on the shaft = Resultant BM at 'D'.

$$M = M_D = 829690 \text{ N-mm}$$

$\rightarrow$  Now equivalent Twisting moment,

$$T_e = \sqrt{M^2 + T^2}$$
$$= \sqrt{(829690)^2 + (716 \times 10^3)^2}$$

$$T_e = 1096 \times 10^3 \text{ N-mm}$$

we know,  $T_e = \frac{\pi}{16} \kappa d^3 \times \tau_e$ .

$$T_e = \frac{\pi}{16} \times d^3 \times \tau$$

$$1096 \times 10^3 = \frac{\pi}{16} \times 54 \times d^3$$

$$d = 47 \text{ mm.}$$

→ Equivalent Bending moment.

$$M_e = \frac{1}{2} (M + \sqrt{T^2 + M^2})$$

$$= \frac{1}{2} (M + T_e)$$

$$= \frac{1}{2} (829690 + 1096 \times 10^3)$$

$$M_e = 962845 \text{ N-mm}$$

But  $M_e = \frac{\pi}{32} \times \sigma_b \times d^3$

$$962845 = \frac{\pi}{32} \times 80 \times d^3$$

$$d = 49.67 \text{ mm} \approx 50 \text{ mm.}$$

∴ Diameter of one shaft,  $d = 50 \text{ mm.}$

→ shafts subjected to axial load in addition to combined torsion and bending loads:

→ This combination of loads acts in propeller shafts of ships and shafts for driving worm gears, then stress due to axial load must be added to the bending stress ( $\sigma_b$ )

→ we know, bending stress,  $\sigma_b = \frac{32M}{\pi d^3}$ .

→ stress due to axial load,  $\sigma = \frac{F}{A} = \frac{F}{\frac{\pi}{4}d^2} = \frac{4F}{\pi d^2}$  (for solid)

→ for hollow shafts,

$$\begin{aligned} \sigma_a &= \frac{4F}{\pi [(d_o)^2 - (d_i)^2]} \\ &= \frac{4F}{\pi d_o^2 \left[ \frac{d_o^2}{d_o^2} - \frac{d_i^2}{d_o^2} \right]} \\ &= \frac{4F}{\pi (d_o)^2 \left[ 1 - \left( \frac{d_i}{d_o} \right)^2 \right]} \end{aligned}$$

$$= \frac{4F}{\pi (d_o)^2 (1 - k^2)} \quad \left[ \because \frac{d_i}{d_o} = k \right]$$

∴ Total normal stress,

$$\begin{aligned} \sigma &= \sigma_a + \sigma_b \\ &= \frac{4F}{\pi d^2} + \frac{32M}{\pi d^3} \\ &= \frac{32M}{\pi d^3} + \frac{8}{8} \left( \frac{4F}{\pi d^2} \right) \end{aligned}$$

$$= \frac{32M}{\pi d^3} + \frac{32F}{8\pi d^2}$$

$$= \frac{32}{\pi d^3} \left[ M + \frac{F \times d}{8} \right]$$

$$\sigma = \frac{32 M_1}{\pi d^3}$$

$$\left[ \because M_1 = M + \frac{F \times d}{8} \right]$$

In case of hollow shaft,

$$\sigma = \sigma_b + \sigma_a$$

$$= \frac{32M}{\pi (d_o)^3 (1-k^4)} + \frac{4F}{\pi (d_o)^2 (1-k^2)}$$

$$= \frac{32M}{\pi (d_o)^3 (1-k^4)} + \frac{8}{8} \frac{4F}{\pi (d_o)^2 (1-k^2)}$$

$$= \frac{32}{\pi (d_o)^3 (1-k^4)} \left[ M + \frac{F d_o (1+k^2)}{8} \right]$$

$$\begin{aligned} & \frac{32F}{8\pi (d_o)^2 (1-k^2)} \times \frac{(1+k^2)}{(1+k^2)} \\ \Rightarrow & \frac{32F \times (1+k^2)}{8\pi (d_o)^2 (1+k^2-k^2+k^4)} \times \frac{d_o}{d_o} \\ = & \frac{32F \times (1+k^2) \times d_o}{8\pi (d_o)^3 (1+k^4)} \end{aligned}$$

$$\sigma = \frac{32 M_1}{\pi (d_o)^3 (1-k^4)}$$

$$M_1 = \left[ M + \frac{F d_o (1+k^2)}{8} \right]$$

→ In case of long shafts subjected to compressive loads, a factor known as column factor ( $\alpha$ ) must be introduced to take the column effect into account.

∴ stress due to the compressive load,

$\left[ \because \text{generally if } F = \text{axial stress} \right]$   
 $\alpha = 1.$

$$\sigma_c = \frac{\alpha \times 4F}{\pi d^2} \text{ (for solid)}, \quad \sigma_c = \frac{\alpha \times 4F}{\pi (d_o)^2 (1-k^2)} \text{ (hollow)}$$



→ so, if any shaft subjected under axial, Bending and Twisting load then <sup>max</sup> principal & max shear stress will be,

$$\sigma_{\max} = \frac{1}{2} \sqrt{(\sigma)^2 + 4\tau^2}$$

here,  $\sigma = \sigma_a + \sigma_b$

$$\sigma_{\max} = \frac{1}{2} \sqrt{\left(\frac{32M_1}{\pi(d_o)^3(1-k^4)}\right)^2 + 4\left(\frac{16T}{\pi(d_o)^3(1-k^4)}\right)^2}$$

$$= \frac{1}{2} \sqrt{\left(\frac{32M_1}{\pi(d_o)^3(1-k^4)}\right)^2 + \frac{4}{4} \left(\frac{2 \times 16T}{\pi(d_o)^3(1-k^4)}\right)^2}$$

$$= \frac{1}{2} \sqrt{\left(\frac{32M_1}{\pi(d_o)^3(1-k^4)}\right)^2 + \left(\frac{32T}{\pi(d_o)^3(1-k^4)}\right)^2}$$

$$= \frac{1}{2} \sqrt{\left(\frac{32}{\pi(d_o)^3(1-k^4)}\right)^2 \cdot (M_1^2 + T^2)}$$

$$\therefore \sigma = \frac{1}{2} \times \frac{32^{16}}{\pi(d_o)^3(1-k^4)} \sqrt{M_1^2 + T^2}$$

$$\frac{\pi}{16} (d_o)^3 (1-k^4) \sigma = \sqrt{M_1^2 + T^2} \quad \left[ \because \tau_e = \sqrt{M_1^2 + T^2} \right]$$

$$\therefore \tau_e = \sqrt{\left[ k_m \times M + \frac{\alpha F d_o (1+k^2)}{8} \right]^2 + (k_t \times T)^2} \quad (\text{under fluctuating loads})$$

$$\frac{\pi}{16} (d_o)^3 (1-k^4) \sigma = \sqrt{\left[ k_m \times M + \frac{\alpha F d_o (1+k^2)}{8} \right]^2 + (k_t \times T)^2}$$

Similarly, for  $M_e \rightarrow$  Equilateral Bending eqn.

$$M_e = \frac{1}{2} [M_1 + \sqrt{M_1^2 + T^2}]$$

$$\frac{\pi}{32} \sigma_b (d_o)^3 (1-k^4) = \frac{1}{2} \left[ k_m \times M + \frac{\alpha \cdot F d_o (1+k^2)}{8} + \sqrt{\left( k_m \times M + \frac{\alpha \cdot F d_o (1+k^2)}{8} \right)^2 + (k_t \times T)^2} \right]$$

Q) A hollow shaft is subjected to a maximum torque of 1.5 kN-m. and a max. bending moment of 3 kN-m. It is subjected, at the same time, to an axial load of 10 kN. Assume that the load is applied gradually and the ratio of the inner dia. to the outer dia. is 0.5. If the outer dia. of the shaft is 80 mm, find the shear stress induced in the shaft.

Sol:- Given,  $T = 1.5 \text{ kN-m} = 1.5 \times 10^3 \text{ N-m}$

$$M = 3 \text{ kN-m} = 3 \times 10^3 \text{ N-m}$$

$$F = 10 \text{ kN} = 10 \times 10^3 \text{ N}$$

$$k = \frac{d_i}{d_o} = 0.5$$

$$d_o = 80 \text{ mm} = 0.08 \text{ m}$$

$$e = ?$$

The load is gradually applied.

$\therefore$  from table,  $k_m = 1.5$ ,  $k_t = 1$ .

We know  $\alpha = 1$ .  $\rightarrow$  for axial load.

equivalent Twisting moment for hollow shaft,

$$T_e = \sqrt{\left[ K_m \times M + \frac{\alpha F d_o (1+k^2)}{8} \right]^2 + (K_t \times T)^2}$$
$$= \sqrt{\left[ 1.5 \times 3000 + \frac{1 \times 10 \times 10^3 \times (1+0.5^2)}{8} \right]^2 + (1 \times 1.5 \times 10^3)^2}$$
$$= \sqrt{(4500 + 125)^2 + (1500)^2}$$
$$= 4862 \text{ N-m.}$$

$$T_e = 4862 \times 10^3 \text{ N-mm}$$

$$\text{But, } T_e = \frac{\pi}{16} \tau (d_o)^3 (1-k^4)$$

$$\frac{\pi}{16} \tau (d_o)^3 (1-k^4) = 4862 \times 10^3 \text{ N-mm}$$

$$\frac{\pi}{16} \times \tau \times (80)^3 (1-0.5^4) = 4862 \times 10^3$$

$$94260 \tau = 4862 \times 10^3$$

$$\tau = \frac{4862 \times 10^3}{94260}$$

$$\tau = 51.6 \text{ N/mm}^2 = 51.6 \text{ MPa.}$$

$$\therefore \tau = 51.6 \text{ MPa.}$$

## ⇒ Design of shaft Based on rigidity!


Some times the shafts are to be designed on the basis of rigidity, so now we shall consider the following two types of Rigidity.

1) Torsional Rigidity.

2) Lateral Rigidity.

### 1) Torsional Rigidity!

→ Rigidity is, to avoid deformation (or) deflection for the applied load. 

→ So, here we are dealing with the shaft for the applied torque the shaft will be twisted. So here, we are limit the angle of twist 

If  $\theta \downarrow$  → then rigidity is  $\uparrow$ .

→ so take  $\theta$  into consideration then find the dia. of the shaft.

$$\frac{T}{J} = \frac{\tau}{r} = \frac{G\theta}{l}$$

$$\frac{T}{J} = \frac{G\theta}{l}$$

$$\theta = \frac{Tl}{J \cdot G}$$

$\theta$  = Torsional deflection (or) angle of twist

$T$  = Twisting moment.

$J$  = polar M.I. =  $\frac{\pi}{32} d^4$   $\rightarrow$  solid shaft

=  $\frac{\pi}{32} (d_o^4 - d_i^4)$   $\rightarrow$  hollow shaft.

$G$  = Modulus of rigidity.

$L$  = length of the shaft.

$\rightarrow$  torsional rigidity is important in the case of camshaft of an I.C engine where the timing of the valves would be affected.

$\rightarrow$  Permissible amount of twist should not exceed 0.25° per meter length.

$\rightarrow$  for line shafts  $\theta = 0.5 - 3^\circ$  / m length.

### (2) Material rigidity:

It is important in case of transmission shafting and shafts running at high speed, where small lateral deflection would cause huge out-of balance forces.

$\rightarrow$  If the shaft is uniform then lateral deflection of a shaft may be obtained by,

$$S = \frac{Pl}{AE}$$

$$\sigma = \frac{P}{A}, \quad \delta = \frac{Pl}{AE}, \quad \epsilon = \frac{\sigma}{E} \cdot \text{strain} = \frac{Pl}{AE}$$

$\rightarrow$  If the shaft is variable dia, then lateral deflection,

$$\frac{d^2y}{dx^2} = \frac{M}{EI}$$